# SAMPLE

## Title

Student Number:

Academic Advisor:

Name:

Department of Materials Science, Graduate School of Engineering, Tohoku University

## Introduction

Cuprous oxide (Cu<sub>2</sub>O) as a naturally p-type semiconductor has a direct band gap of 2.0ev which is suitable for photovoltaic conversion. Recently, Cu<sub>2</sub>O has gained great interest due to its potential application to low cost solar cells. A critical issue about Solar Cells is to obtain high stability and low resistance contacts with semiconductors. In this research, we consider Cu-Mn alloy for the first time for metal contact electrode on Cu<sub>2</sub>O substrate. We study and determine the optimum experimental conditions to form ohmic contact between Cu-Mn alloy and Cu<sub>2</sub>O semiconductor.

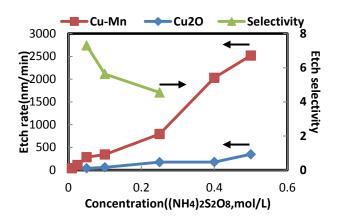
#### **Experimental details**

Cu<sub>2</sub>O film was deposited to 500nm on glass substrate by RF sputtering with  $O_2$  flow rate of 0.855ccm and sputtering power of 50W. As metal electrodes on Cu<sub>2</sub>O film, 100nm Cu-4at.%Mn alloy film was deposited by DC sputtering. Subsequently, contacts were defined by photolithograph and select wet-etching for transmission line method (TLM) measurement to evaluate contact properties.

### **Results and discussions**

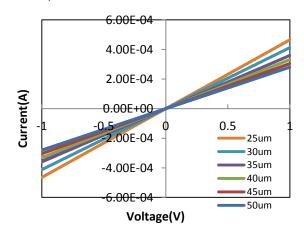
We tested various solutions in order to achieve high wet-etch selectivity between Cu-Mn and Cu<sub>2</sub>O layers and found out the possibility of selective etching from  $(NH_4)_2S_2O_8$ . The etch rate of Cu-Mn alloy is required in the range of 200~700nm/min for the stable etching time. Meanwhile, the etching selectivity ratio should be as high as possible for uniform pattern structure.

Fig.1 shows the etch rate and the etching selectivity at the various concentration of  $(NH_4)_2S_2O_8$  solution. In this plot, 0.05mol/I  $(NH_4)_2S_2O_8$  is the ideal etchant for Cu-Mn and Cu<sub>2</sub>O with an etching selectivity of 7.31 and etch rate of Cu-Mn is 284.4nm/min.



**Fig.1** Etch rates and etching selectivity of various concentrations of  $(NH_4)_2S_2O_8$  solution.

Fig.2 shows I-V characteristics measured between two TLM pads separated by various distances without annealing. The Cu-4at.%Mn electrodes exhibit linear I-V curves which indicate ohmic contact. The specific contact resistance ( $\rho_c$ ) is estimated to be  $1.35 \times 10^{-2} \Omega \cdot cm^2$ , as derived from resistance versus pad distance plot.



**Fig.2** I-V characteristics measured at different distances of 25, 30,35,40,45 and 50µm.

## Conclusions

Ohmic contact  $[\rho_c=1.35\times10^{-2}\Omega\cdot cm^2]$  was obtained between Cu-Mn alloy electrode and Cu<sub>2</sub>O semiconductor using 0.05M (NH<sub>4</sub>)<sub>2</sub>S<sub>2</sub>O<sub>8</sub> as etchant.